

## How to Remove Lettering from the EBT 3-Bay Hopper

This procedure will allow you to safely remove the lettering from your EBT 3-Bay Hopper so that you can customize the hoppers to fit on your pike. When finished, you will be ready to prep the hopper according to the decal manufacturer's instructions.

## **Tools Needed:**

- Odorless Mineral Spirits
- Scotch® Tape
- X-ACTO® Knife
- · 2-3 Cotton Swabs



## **Instructions:**

 Mask closely around the lettering you wish to remove with the Scotch tape, pressing it firmly in place with the spine of the X-ACTO to create a good seal. (Figures 1A and 1B)

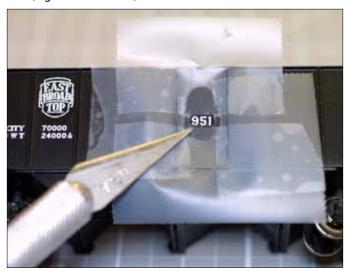


Figure 1A



Figure 1B

- 2. Using a cotton swab, apply a drop of odorless mineral spirits to the entire surface of the lettering you wish to remove. Let it sit for approximately 1 minute.
- **3.** Scour the area with a cotton swab. (Figure 3) You should see the lettering begin to disappear in 30-45 seconds.

The lettering should fully dissolve in 1½-2 minutes. **Note:** We used Klean-Strip® Odorless Mineral Spirits. Different brands may yield different results, and times may vary.



Figure 3

**4.** Once the lettering is completely removed, peel off the Scotch tape and clean the area with a slightly damp soft cloth. You will have a smooth, shiny spot where the lettering was removed. (Figure 4)



Figure 4



An example of the finished product with an added decal for the road number; topped with a Dullcote seal.

## A few words on our process:

We used odorless mineral spirits because it was least likely to harm the material or the underlying paint, while effectively removing the lettering. Use other products at your discretion.